

MEGAPROMOTION



SUPERB MULTI-RIP SAW BLADES IN SUPER PRICE

EVOLUTION 2



Special gas body coating:

- micron-thin layer
- lower friction
- increased life
- firm layer increasing body stiffness
- technology developed in a Polish institute



Thin saw blades with special, hard carbide tips.
Saw blade construction guarantees high splitting efficiency with high quality of lamellas and,
at the same time, minimizing waste by reduced kerf thickness.

Multi-rip saw blades with carbide tips for longitudinal cutting of **wet** wood.



PI-515 EVO2 with innovative coating technology

PI-515 EVO2 are upgraded multi-rip saw blades with increased life and stability compared to standard PI-515 model, which has been achieved by technological and construction modifications as well as new carbide type. PI-515 EVO2 are saw blades with straight (GM) teeth and carbide tips, designed for longitudinal cutting of soft wet wood on multi-rip machines with low feed speed (up to 10 m/min).

Cat. num.	D mm	B mm	b mm	d mm	z	γ		
P1500401-2	300	3,6	2,3	70	10+4	23°	GM	•
P1500402-2	300	3,6	2,3	80	10+4	23°	GM	•
P1500403-2	350	3,9	2,6	70	10+4	23°	GM	•
P1500404-2	350	3,9	2,6	80	10+4	23°	GM	•
P1500405-2	400	4,0	2,7	70	12+4	23°	GM	•
P1500406-2	400	4,0	2,7	80	12+4	23°	GM	•
P1500407-2	450	4,5	3,1	70	14+6	23°	GM	•
P1500408-2	500	5,0	3,6	70	14+6	23°	GM	•
P1500458-2	500	5,0	3,6	70	14+6	23°	GS	•

* Promotion valid from 11.09.2023 until 31.10.2023 or until stocks run out.

* Prices are not subject to regular discounts.



Multi-rip saw blades with carbide tips for longitudinal cutting of **wet** wood.



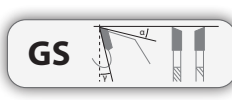
PI-510W EVO2 with innovative coating technology

Upgraded multi-rip saw blades, type PI-510W EVO2 with flat (GM) or alternate top bevel (GS) carbide teeth with two open and two closed or four closed (+4, +6) wiper knives designed for longitudinal cutting of solid, wet wood on a multi-saw blade machine

Cat. num.	D mm	B mm	b mm	d mm	z	γ		
P1005010-2	300	3,4	2,1	70	4/20x5	12+4	23°	GS •
P1005300-2	300	3,7	2,5	70	4/20x5	12+4	23°	GS •
P1005330-2	300	4,2	2,8	70	4/20x5	12+4	23°	GS •
P1004492-2	350	3,9	2,6	70	4/20x5	14+4	23°	GM •
P1004239-2	350	3,9	2,6	70	4/20x5	14+4	23°	GS •
P1005331-2	350	4,2	2,8	70	4/20x5	14+4	23°	GS •
P1005301-2	400	4,2	2,8	70	4/20x5	14+4	23°	GS •
P1003933-2	600	6,0	4,1	80	4/20x5	18+6	23°	GM •
P1005332-2	630	6,2	4,1	70	4/20x5	18+6	23°	GS •

* Promotion valid from 11.09.2023 until 31.10.2023 or until stocks run out.

* Prices are not subject to regular discounts.



Multi-rip saw blades with carbide tips for longitudinal cutting of **wet** wood.



PI-510 EVO2 are upgraded multi-rip saw blades with increased life and stability compared to standard PI-510 model, which has been achieved by technological and construction modifications as well as new carbide type.

PI-510 EVO2 are saw blades with straight (GM) teeth and carbide tips, with two open (+2) or with two open and two or four closed (+4, +6) wiper knives designed for longitudinal cutting of wet wood on multi-rip machines.

PI-510 EVO2 with innovative coating technology

Cat. num.	D mm	B mm	b mm	d mm	z	γ		
P1004000-2	250	3,1	1,8	70	16+2	23°	GM	•
P1004001-2	250	3,1	1,8	70	20+2	23°	GM	•
P1004002-2	300	3,4	2,1	70	18+4	23°	GM	•
P1004003-2	300	3,4	2,1	80	18+4	23°	GM	•
P1004004-2	315	3,9	2,6	80	18+4	23°	GM	•
P1004005-2	350	3,9	2,6	70	18+4	23°	GM	•
P1004006-2	350	3,9	2,6	80	18+4	23°	GM	•
P1004007-2	350	3,9	2,6	90	18+4	23°	GM	•
P1004008-2	350	3,9	2,6	70	24+4	23°	GM	•
P1004009-2	350	3,9	2,6	80	24+4	23°	GM	•
P1004010-2	400	4,0	2,7	70	18+6	23°	GM	•
P1004011-2	400	4,0	2,7	80	18+6	23°	GM	•
P1004012-2	400	4,0	2,7	70	24+4	23°	GM	•
P1004013-2	450	4,5	3,1	70	18+6	23°	GM	•
P1004014-2	450	4,5	3,1	80	18+6	23°	GM	•
P1004015-2	500	4,5	3,1	70	20+6	23°	GM	•
P1004343-2	630	6,0	4,1	70	18+6	23°	GM	•

Cat. num.	D mm	B mm	b mm	d mm	z	γ		
P1004020-2	250	4,4	3,1	70	16+2	23°	GM	•
P1004021-2	300	4,4	3,1	70	16+4	23°	GM	•
P1004022-2	350	5,0	3,6	70	18+4	23°	GM	•
P1004024-2	350	5,0	3,6	90	18+4	23°	GM	•
P1004025-2	400	5,2	3,6	70	18+6	23°	GM	•
P1004026-2	400	5,2	3,6	80	18+6	23°	GM	•
P1004027-2	450	5,5	4,1	70	18+6	23°	GM	•
P1004029-2	500	5,5	4,1	70	20+6	23°	GM	•

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* Prices are not subject to regular discounts.



GM



GS



Multi-rip saw blades with carbide tips for longitudinal cutting of **wet** wood.



PI-517 EVO2 with innovative coating technology

PI-517 EVO2 are upgraded multi-rip increased life saw blades. Longer life and stability compared to standard PI-517 and PI-510 models have been achieved by technological and construction modifications as well as new carbide type.

PI-517 EVO2 are saw blades with straight (GM) teeth and carbide tips, with two open (+2) or with two open and two or four closed (+4, +6) wiper knives designed for longitudinal cutting of wet wood, both soft and hard on multi-rip machines.

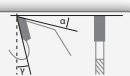
Cat. num.	D mm	B mm	b mm	d mm	z	γ		
P1701001-2	300	3,7	2,5	70	18+4	20°	GM	•
P1701002-2	300	3,7	2,5	80	18+4	20°	GM	•
P1701004-2	350	4,0	2,7	70	18+4	20°	GM	•
P1701005-2	350	4,0	2,7	80	18+4	20°	GM	•
P1701006-2	350	4,0	2,7	90	18+4	20°	GM	•
P1701007-2	350	4,0	2,7	70	24+4	20°	GM	•
P1701009-2	400	4,2	2,8	70	18+6	20°	GM	•
P1701010-2	400	4,2	2,8	80	18+6	20°	GM	•
P1701011-2	400	4,2	2,8	70	24+6	20°	GM	•
P1701012-2	450	4,7	3,3	70	18+6	20°	GM	•
P1701013-2	450	4,7	3,3	80	18+6	20°	GM	•
P1701247-2	500	5,2	3,3	70	20+6	20°	GM	•
P1701120-2	630	6,2	4,1	70	18+6	20°	GS	•

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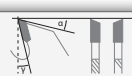
* Prices are not subject to regular discounts.



GM



GS



Multi-rip saw blades with carbide tips for longitudinal cutting of **dry** wood.



PI-503 EVO2 with innovative coating technology

Multi-rip saw blade with flat teeth (GM), type PI-503 EVO2 with carbide tips, with two open (+2) or two open and two closed (+4) wiper knives designed for longitudinal cutting of solid, dry wood (soft and hard) on a multi-saw blade machine.

Special body coating technology prevents the resin from sticking to the blade and reduces saw blade – wood friction.

Cat. num.	D mm	B mm	b mm	d mm	z	γ		
P0300800-2	250	2,8	1,8	30	24+2	18°	GM	•
P0300801-2	250	2,8	1,8	70	24+2	18°	GM	•
P0300802-2	250	2,8	1,8	80	24+2	18°	GM	•
P0300803-2	300	3,2	2,1	30	18+4	18°	GM	•
P0300804-2	300	3,2	2,1	70	18+4	18°	GM	•
P0300805-2	300	3,2	2,1	80	18+4	18°	GM	•
P0300806-2	315	3,5	2,3	70	18+4	18°	GM	•
P0300807-2	315	3,5	2,3	80	18+4	18°	GM	•
P0300808-2	350	3,5	2,3	30	24+4	18°	GM	•
P0300809-2	350	3,5	2,3	70	24+4	18°	GM	•
P0300810-2	350	3,5	2,3	80	24+4	18°	GM	•

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* Prices are not subject to regular discounts.



GM



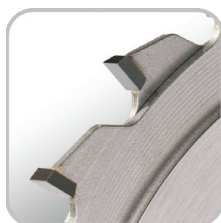


MEGA PROMOTION

PI-506 saw blade with PI-405 scorer

Super quality now
in super price!

Set only for demanding
clients!



In the promotion, we offer: a set of saw blade PI-506VT and **adjustable scorer** PI-405T with very hard carbide tips (T), for panel cutting and **increased life** set of saw blade PI-506VS Premium and adjustable scorer PI-405S with superhard carbide tips (S) for panel cutting and other homogenous materials without impurities on manual formatting machines and automatic lines.

Set T: PI-506VT + PI-405T

Cat. num.	Type	D mm	B mm	d mm	z	
P0605005	PI-506VT	300	3,2	30	96	GA
S0501002 / S0501003	PI-405T	100	2,8 ÷ 3,6	20 / 22	2×12	GM
S0501006 / S0501007	PI-405T	120	2,8 ÷ 3,6	20 / 22	2×12	GM
S0501010 / S0501011	PI-405T	125	2,8 ÷ 3,6	20 / 22	2×12	GM

Set S: PI-506VS Premium + PI-405S

Cat. num.	Type	D mm	B mm	d mm	z	
SP0605005	PI-506VS	300	3,2	30	96	GA
S0501004 / S0501005	PI-405S	100	2,8 ÷ 3,6	20 / 22	2×12	GM
S0501008 / S0501009	PI-405S	120	2,8 ÷ 3,6	20 / 22	2×12	GM
S0501012 / S0501013	PI-405S	125	2,8 ÷ 3,6	20 / 22	2×12	GM

* Promotional prices are valid for order 10 or 30 sets (PI-506 and PI-405) to choose from the positions above

* Promotion valid from 11.09.2023 until 31.10.2023 or until stocks run out

* Promotional prices are not subject to any other discounts

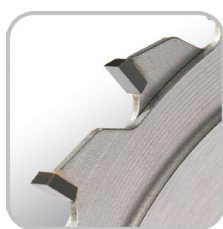


MEGA PROMOTION

PI-506 saw blade with PI-408 scorer

Super quality now
in super price!

Set only for demanding
clients!



In the promotion, we offer: a set of saw blade PI-506VT and **conical scorer** PI-408T with very hard carbide tips (T), for panel cutting, and **increased life** set of saw blade PI-506VS Premium and conical scorer PI-408S with superhard carbide tips (S) for panel cutting and other homogenous materials without impurities on manual formatting machines and automatic lines.

Set T: PI-506VT + PI-408T

Cat. num.	Type	D mm	B mm	d mm	z	
P0605005	PI-506VT	300	3,2	30	96	GA
S0800600 / S0800601	PI-408T	100	3,1 ÷ 4,3	20 / 22	24	GR/GM
S0800014 / S0800602	PI-408T	125	3,1 ÷ 4,3	20 / 22	24	GR/GM
S0801601 / S0801602	PI-408T	125	3,1 ÷ 4,3	20 / 22	24	GR/GS

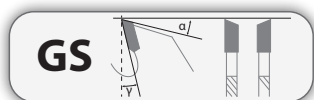
Set S: PI-506VS Premium + PI-408S

Cat. num.	Type	D mm	B mm	d mm	z	
SP0605005	PI-506VS Premium	300	3,2	30	96	GA
S0800507 / S0800655	PI-408S	125	3,0 ÷ 4,0	20 / 22	24	GR/GM
S0800348 / S0800350	PI-408S	125	3,1 ÷ 4,3	20 / 22	24	GR/GM
S0801607 / S0801608	PI-408S	125	3,1 ÷ 4,3	20 / 22	24	GR/GS

* Promotional prices are valid for order 10 or 30 sets (PI-506 and PI-408) to choose from the positions above

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Universal low noise saw blades

Universal saw blades with medium teeth number type **PI-504VT Premium** and with high teeth number type **PI-505VT Premium**, alternate top bevel teeth (GS), with very hard carbide tips (T), designed for longitudinal and cross cutting of glued wood, plywood and chipboard used on manual formatting machines and automatic lines.

PI-504VT Premium

Numer katalogowy	D mm	B mm	b mm	d mm	z	Y	
SP0405001	250	3,2	2,2	30	40	10°	GS •
SP0405002	300	3,2	2,2	30	48	10°	GS •
SP0405003	350	3,2	2,2	30	54	10°	GS •

PI-505VT Premium

Numer katalogowy	D mm	B mm	b mm	d mm	z	Y	
SP0505001	250	3,2	2,2	30	60	10°	GS •
SP0505002	250	3,2	2,2	30	80	10°	GS •
SP0505004	300	3,2	2,2	30	72	10°	GS •
SP0505005	300	3,2	2,2	30	96	10°	GS •
SP0505006	315	3,2	2,2	30	72	10°	GS •
SP0505008	350	3,2	2,2	30	84	10°	GS •
SP0505009	350	3,2	2,2	30	108	10°	GS •

Panel sizing low noise saw blades

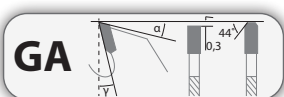
Panel sizing saw blades with high teeth number and group triple-chip + flat teeth (GA), type **PI-506VT**, with very hard carbide tips (T), designed for single board cutting.

PI-506VT

Numer katalogowy	D mm	B mm	b mm	d mm	z	Y	
P0605001	250	3,2	2,2	30	60	10°	GA •
P0605002	250	3,2	2,2	30	80	10°	GA •
P0605005	300	3,2	2,2	30	96	10°	GA •

PI-506VS Premium

Numer katalogowy	D mm	B mm	b mm	d mm	z	Y	
SP0605002	250	3,2	2,2	30	80	10°	GA •
SP0605005	300	3,2	2,2	30	96	10°	GA •



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Low noise saw blades for solid wood

PI-504V

Saw blades with medium teeth number and alternate top bevel teeth (GS), type **PI-504V** with carbide tips, designed for longitudinal cutting of glued wood as well as solid, dry wood, used on manual formatting machines and automatic lines.

Numer katalogowy	D mm	B mm	b mm	d mm	z	Y	
P0405001	250	3,2	2,2	30	40	10°	GS •
P0405002	300	3,2	2,2	30	48	10°	GS •
P0405003	350	3,2	2,2	30	54	10°	GS •

PI-505V

Saw blades with high teeth number and alternate top bevel teeth (GS), type **PI-505V** with carbide tips, designed for longitudinal cutting of glued wood, plywood and solid wood, used on manual formatting machines and automatic lines.

Numer katalogowy	D mm	B mm	b mm	d mm	z	Y	
P0505001	250	3,2	2,2	30	60	10°	GS •
P0505004	300	3,2	2,2	30	72	10°	GS •
P0505005	300	3,2	2,2	30	96	10°	GS •
P0505006	315	3,2	2,2	30	72	10°	GS •
P0505008	350	3,2	2,2	30	84	10°	GS •
P0505009	350	3,2	2,2	30	108	10°	GS •

GS

PI-508V EVO2

Saw blades with feed limiter and alternate top bevel teeth (GS), type **PI-508V EVO2** with carbide tips, designed for longitudinal and cross cutting of dry, soft and hard wood.

Numer katalogowy	D mm	B mm	b mm	d mm	z	Y	
P0800313-2	300	3,2	2,1	30	28	18°	GS •
P0800314-2	315	3,2	2,1	30	28	18°	GS •
P0800350-2	355	3,6	2,5	30	32	18°	GS •

* Promotion valid from 11.09.2023 until 31.10.2023 or until stocks run out
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